

shp June 7-8

30 102526 Royal New Zealand Air Force

Work Order ID 59462

June 4, 2010 11:49:32 AM



Page 1

Item ID: DSI 9519-011

Accept



Setup Start



Revision ID:

Item Name: Rplacement Bushing Installation

Stop



Start Date: 6/04/10 Start Qty: 2.00



Cust Item ID:

Required Date: 6/07/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9519

A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9519-011 CHG 001

S10606107

for BG 10/06/04

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10-6-75

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

S10606107

(+2)

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Accept



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Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI 9519-011								
	Location: <i>08</i>								
	PPP Rev: <i>Draft</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10-6-7

SL

(Signature)

10/06/07

MF

10-6-7

Picklist Print

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Page 1

Work Order ID: 59462



Parent Item: DSI 9519-011



Parent Item Name: Rplacement Bushing Installation

Start Date: 6/04/10

Required Date: 6/07/10

Comments: IPP REV:A NEW ISSUE 10-06-01 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4123-1		Manufactured	No			100	Each	0.0000	8	16			



Bushing

BS9342 10-6-25

DART SERVICE INSTRUCTION

TO AMEND:

INSTALLATION INSTRUCTIONS D205-634 REV. F OR EARLIER,
INSTALLATION INSTRUCTIONS D204-635 REV. F OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 REV. 3 OR EARLIER,
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D204-635 REV. 3 OR EARLIER

REF CANADIAN STC: SH96-88
REF FAA STC: SR00563NY
REF EASA STC: EASA.IM.R.S.01303

REFERENCE ONLY

IT IS ACCEPTABLE TO REPLACE EXISTING D2570 BUSHINGS WITH D4123-1 BUSHINGS ON THE OUTBOARD SADDLES AS SHOWN IN FIGURE 1. ENSURE THE FLATS ON THE D4123-1 BUSHINGS RUN PARALLEL TO SKIDTUBE AS SHOWN IN FIGURE 1. TORQUE NUT ON AN4-51A BOLT TO 50-70 in-lb (5.7-7.9 N-m).

QTY	PART NUMBER	DESCRIPTION
X	DSI 9519-011	REPLACEMENT BUSHING KIT
8	D4123-1 /	BUSHING

THERE IS NEGLIGIBLE EFFECT ON WEIGHT AND BALANCE WITH THIS CHANGE.

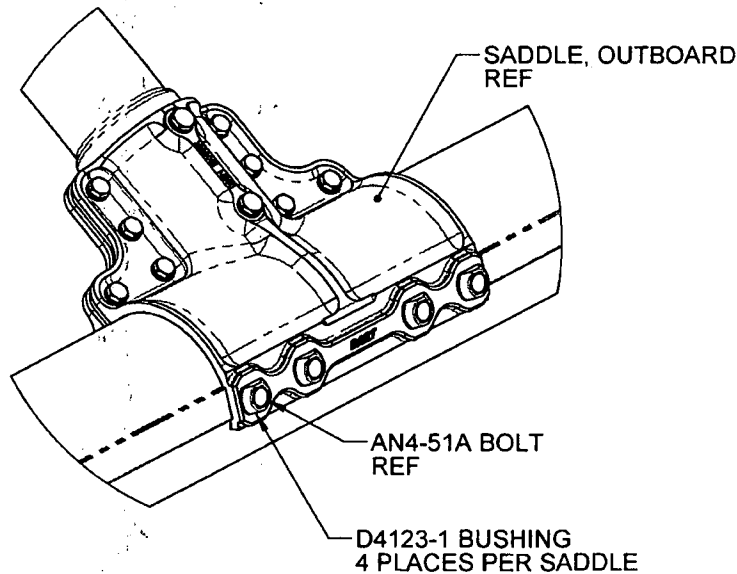


FIGURE 1. D4123-1 BUSHING INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.05.26
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE	RF	10.05.26
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9519	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	REPLACEMENT BUSHING KIT NTS	
DATE	10.05.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries